



# Flow

Polyester light filler

## DESCRIPTION

- Universal filler
- Self-leveling, non-porous surface
- Colour: Yellow-green

## AREA OF APPLICATION

- For filling small to medium imperfections and scratches

## BENEFITS

- No surface moisture after curing
- Smooth, pore-free surface
- Easy sanding

## PRODUCT DATA

### Technical data

Viscosity at 20 °C: creamy  
 VOC-Content: 2004/42/IIIB (b) (250) < 250 g/l  
 Density at 20 °C: approx. 1.1 g/cm<sup>3</sup>  
 Storage life: approx. 6 - 8 months at 18 - 20 °C in closed original container

### Haftungsinformation

Steel	Aluminium	Galvanized steel	GRP	Plastic	2K Polyester putty	Wood
√	√	√	√	x	√	√

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## HANDLING

### Preparation

The substrate must be clean, dry and free of grease. Very good adhesion is reached on the above-mentioned, coarsely sanded substrates.

### Mixing instruction

Addition of 3 wt.-% of hardener.

It is strongly recommended to avoid any over as well as underdosage of hardener. It can cause a lack of adherence and discolouration of the topcoat.

### Pot life

3 - 4 minutes at + 20 °C room temperature

### Reaction temperature

At least + 10 °C

### Drying time

20 - 30 minutes at + 20 °C room temperature

### Sanding characteristics:

After the indicated drying time.

Pre-sanding - dry with P80 - P120

Re-sanding - dry with P180 - P240

### Reworking

The light filler can be reworked with all common polyester or acrylic-based materials.

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## SAFETY ISSUES

The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions. In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, expect we are charged with intent or gross negligence. In this case the user is obliged to prove that he has informed us about all points required for a proper and promising judgement in writing, in time and completely. Patent rights of any third party are to be observed.

Furthermore, our general sales and delivery terms and conditions and the latest Technical Data Sheet, which should be demanded, apply.

Directions for handling and waste disposal are in our Material Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.

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