

# Spray Plus

*Polyester-sprayable putty*

V09  
05/2024

## Description

- Polyester putty
- Sprayable filler

## Area of Application

- For filling deep imperfections, dents and scratches

## Benefit

- Very high layer thickness
- Very even application by spray gun
- Optimized drying time and surface structure

## Product data

Colour:	Light grey
V.O.C.:	2004/42/IIIB (b) (250 ) <250g/l
Storage:	approx. 6 months at 18 - 20 °C in closed original container
Specific weight:	1,73g/cm <sup>3</sup>

## Information about adhesion

Steel	Aluminium	Galvanized tin	GFRP	Plastic	2K Polyester putty	Wood
√	X	X	√	X	√	√

## Application note

**CS Spray Plus should NOT be applied on: Wash Primer or Epoxy Primer/Filler.**

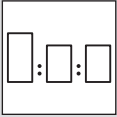



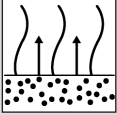
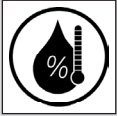

Wash Primer should be covered with a 2K Acrylic Primer/Filler.  
Spray Plus can be applied on top of the 2K Acrylic Primer/Filler.

Epoxy Primer/Filler has to be 100% dry before applying Spray Plus on top.

# Spray Plus

*Polyester-sprayable putty*

V09  
05/2024

MIXING RATIO		
		<b>Standart</b>
	<b>Spray Plus Hardener</b>	100 Weight shares 3,5 Weight shares
	<b>CS-Spray Thinner</b>	if required 2,5%
APPLICATION		
	<b>Spray gun gravity feed</b>	<b>Nozzle size / pressure</b>
		2,5
		Air pressure: Please pay attention to operating pressure recommendations of the manufacturer
	<b>Application</b>	<b>Spraying operations</b>
		2 - 3
	<b>Pot life at 20°C</b>	25 - 30 min.
	<b>Flash off</b>	3 - 5 min.
	<b>Processing conditions</b>	Temperature 18 - 22 °C relative humidity 40 - 60%
	<b>Object temperature</b>	<b>Standart</b>
	20 °C 60 °C	2 - 3 h. 30 min.



# Spray Plus

*Polyester-sprayable putty*

V09

05/2024



**IR drying**

**15 min.**



**Notes**

Allow the product to reach the recommended application temperature naturally (avoid rapid heating/ cooling). It is not recommended to apply the product at a temperature below 18 °C.  
Low application temperature changes the coating's properties and may impair the visual



**SAFETY ISSUES**

The before mentioned technical data and information, especially the recommendations for applying and using our products, are based on our current knowledge and experience when applied under normal conditions. In practice, the materials, surfaces or site conditions are so different that no warranty regarding the working results or liability, arising out of any relationship, can be inferred neither from this information nor from a verbal consultation, expect we are charged with intent or gross negligence. In this case the user is obliged to prove that he has informed us about all points required for a proper and promising judgement in writing, in time and completely. Patent rights of any third party are to be observed. Furthermore, our general sales and delivery terms and conditions and the latest Technical Data Sheet, which should be demanded, apply. Directions for handling and waste disposal are in our Material Safety Data Sheet and the specifications of the Employers Liability Insurance Association for the chemical industry.